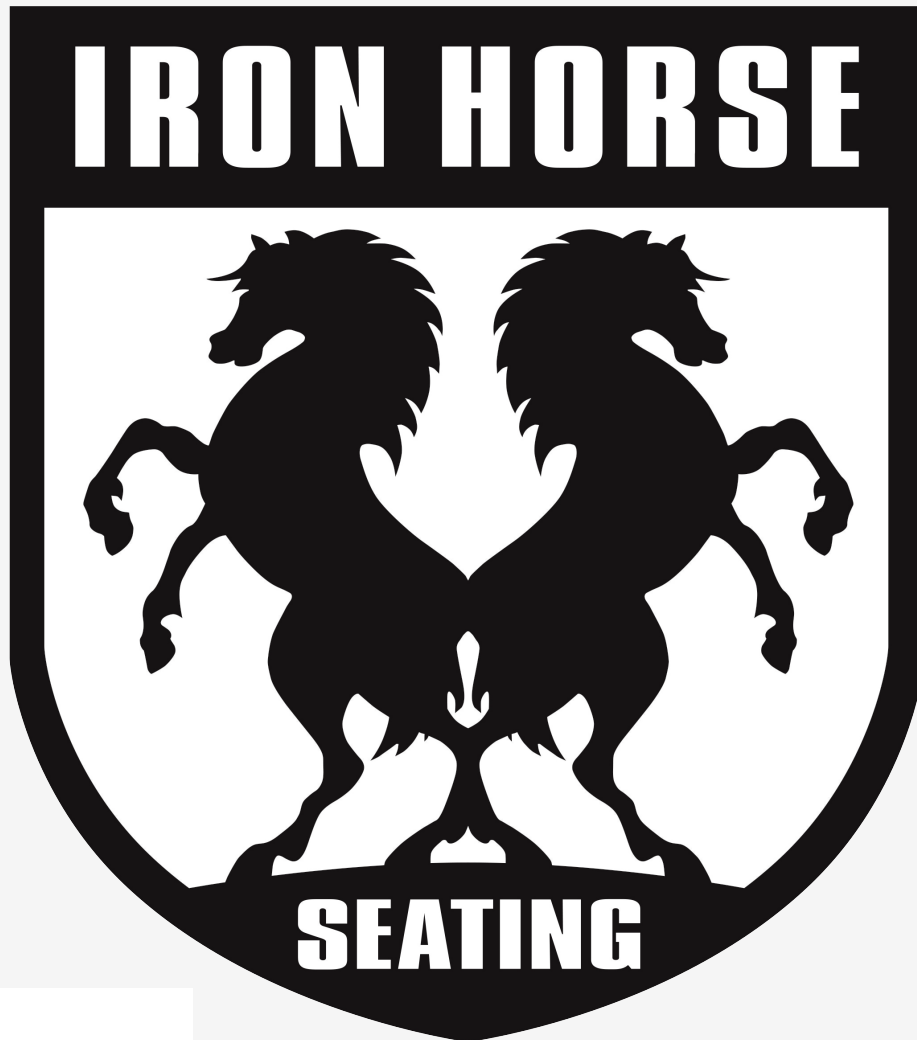


**GSA CATALOG**

# **IRON HORSE SEATING**



**Contract Holder**

Contract # GS-28F-0047V

[www.ironhorseseating.com/office-chair-markets/gsa](http://www.ironhorseseating.com/office-chair-markets/gsa)

[gsa@unitedgp.com](mailto:gsa@unitedgp.com)

(847)816-7100

13700 W Polo Trail Drive, Lake Forest, IL 60045

**REV 05/20/2024**



**WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS**

# **IRON HORSE SEATING**

## **TABLE OF CONTENTS:**

### **PAGE 1 & 2 - SCHEDULE DETAILS, TERMS & CONDITIONS**

*Information on United Group, Inc.'s GSA Contract Schedule and Terms & Conditions.*

### **PAGE 3 - WHY IRON HORSE**

*Why you should make your next 24/7 chair purchase with IRON HORSE Seating.*

### **PAGE 4 - COMPARISON CHART**

*Specs, dimensions, and options available across all IRON HORSE models.*

### **PAGE 5 - FAB SHEET**

*Features, advantages, and benefits for all IRON HORSE models.*

### **PAGE 6 - WARRANTY**

*Detailed Warranty information for all IRON HORSE chairs.*

### **PAGE 7 - OPERATING INSTRUCTIONS**

*Adjustment instructions for features across all IRON HORSE models.*

### **PAGE 8-15 - PRODUCT INFORMATION PAGES**

*Product information pages for IRON HORSE models available under GSA Schedule.*

### **PAGE 16 - OPTIONAL FEATURES**

*Overview of the optional features available for IRON HORSE chairs.*

### **PAGE 17 - TRIM OPTIONS**

*Overview of the trim options available for IRON HORSE chairs.*

### **PAGE 18 - ABOUT IRON HORSE**

*Find out more about IRON HORSE Seating and its manufacturer, United Group, Inc.*



WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## IRON HORSE GSA SCHEDULE DETAILS

United Group, Inc is a proud supplier for the General Services Administration (GSA). We offer our IRON HORSE Seating brand of ergonomic chairs, at the best possible prices as negotiated with the government.

IRON HORSE Seating products are MADE IN THE USA.



Contract Holder

Contract Number: GS-28F-0047V  
Contract Start Date: August 27, 2024  
Contract Expiration: August 28, 2029  
Business Type: Small  
Cage code: 3BTB0  
SIC Code: 2522  
NAICS: 337214  
DUNS: 608865796  
Federal ID#: 36-3594625

Born out of the heavy equipment and automotive industries, United Group, Inc. manufactures its own brand of ergonomic office chairs and custom heavy duty seats under the IRON HORSE Seating brand.

Through extensive market knowledge and known customer requirements, IRON HORSE Seating is designed for 24/7 intensive use for a variety of user statures across multiple environments. As a part of United Group, Inc. the team at IRON HORSE Seating prides itself on offering custom seating solutions, delivering quality products and providing unparalleled customer support. IRON HORSE Seating products feature:

- Stability & Strength
- Ergonomic Options
- Premium Trim Packages

Featuring the latest ergonomic designs and commercial grade components, IRON HORSE Seating products are built to last.





WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## TERMS & CONDITIONS

United Group, Inc. operates under the following terms & conditions for all GSA orders:

1. Orders must be made out to United Group, Inc.
2. FOB origin Lake Forest, IL 60045
3. Lead Time 42 days and does not include shipping transit time
4. Cancellation Policy: There will be no charge for orders cancelled prior to production. After production, United Group will be compensated for all costs by the government for items not sold within six (6) months that can be substantiated through a letter of certification.
5. The Following Parts Are Covered Under Warranty:
  - \* Seat Frames: 10 Years on 2100, 3100, 310R, 310S, 4100, 410R, 410S, 710S
  - \* Seat Frames: 5 Years on 510S
  - \* All Other Mechanical Components: 5 Years
  - \* Covers, Foam and Ergo HD Tilt-Up Armrests: 3 Years
6. Order Size:
  - \* Minimum: 1 Chair Order
  - \* Maximum: \$200,000.00



# WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## WHY IRON HORSE:

### TESTED FOR 24-HOUR ENVIRONMENTS

All IRON HORSE Seating models are tested to ANSI/BIFMA X5.1, a certification of safety and durability that puts chairs through 18 different stress tests. The IRON HORSE 4000 Series is tested to FNEW 83-269 for intensive use chairs in 24-hour environments.

### HEAVY DUTY FEATURES & QUALITY COMPONENTS

Every feature on the IRON HORSE Seating product line has been carefully designed to ensure we offer a heavy duty chair specifically for the control room market. All models are delivered to our customers fully assembled and are built with quality features and components, including: robotically-welded steel frame, and molded and tooled multi-density foam cushion, steel seat pan, HD Tilt Mechanism, machined gear mechanisms, HD Gas Shock, high-grade hardware and components, HD Tilt-Up Armrests / 3D Armrests, and 5-Star Base.

### MULTI-USER ADJUSTABILITY

Every operator needs the right combination of comfort, support, and performance that fits their unique body shape over time. IRON HORSE Seating intensive use chairs have up to 7 different adjustable features that enable them to ergonomically fit a range of user sizes at the same workstation throughout the day.

### WARRANTY & SUPPORT

Our comprehensive warranty covers your chairs for 10 years (frame), 5 years (components), and 3 years (cushion/trim/casters/armrest) in 24/7 use environments. IRON HORSE Seating has an in-house warranty and support specialist that will directly handle your inquiries in a swift and professional manner.

### 30+ YEARS SEATING EXPERIENCE

Through extensive market knowledge and known customer requirements, IRON HORSE Seating is designed for 24/7 intensive use for a variety of user statures across multiple environments. As a part of United Group, Inc. the team at IRON HORSE Seating prides itself on offering custom seating solutions, delivering quality products and providing unparalleled customer support for the past 30+ years.

### ISO 9001:2015 CERTIFIED

United Group, Inc. (IRON HORSE Manufacturer) has demonstrated that their Quality Management System complies with the requirements of: ISO 9001:2015. The scope of registration includes: Design, engineering, manufacturing, and distribution of custom seating products for industrial, office, and marine applications.

### CUSTOMER TESTIMONIALS

With over 10,000+ satisfied customers, don't just take our word for it, take theirs:



**DAVID, 911 SUPERVISOR  
NORTH BRUNSWICK, NJ**

"It's refreshing and uncommon to discover a manufacturer / vendor that stands behind their products. IRON HORSE Seating has certainly proven that time and again. Our current front-line IRON HORSE chairs are approaching three (3) years of intensive 24/7 usage, and are still going strong."



**LORIE, OPERATIONS MANAGER  
GREENVILLE, NC**

"We like IRON HORSE. We have been using them for years. They have chairs rated for different weight and size ranges and are also rated as 24/7 use. They have a great warranty, we have never had any problems when using it. The dispatchers like them."



**SANDRA, DIRECTOR  
CARO, MI**

"Since we purchased IRON HORSE chairs several years ago I have had zero complaints. They have several adjustments to accommodate various body types...I am very satisfied with the purchase and they have held up very well."



# WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## WARRANTY STATEMENT:

United Group, Inc. assumes no warranty obligation for failures due to product abuse, misuses or alteration of the product. United Group, Inc.'s warranty extends only to the original purchaser acquiring new products directly from United Group, Inc, its authorized dealers and distributors, or others specifically authorized by United Group, Inc. to act as resellers of its products.

Proof of purchase is **required** (serial #, photos of chair and failure, failure details, contact information).

This warranty is void if the product is modified or attachments are made to the product.  
Determination to replace product (applies to parts only) shall be made by United Group, Inc.

Warranty is for parts only and applies to IRON HORSE Seating products manufactured after September 1, 2005.

## HEAVY DUTY FRAME

10 Years from Date of Sale on 2000 Series, 3000 Series, 4000 Series, and Big & Tall.  
5 Years from Date of Sale on 5000 Series.

## STRUCTURAL COMPONENTS

5 Years from Date of Sale; excluding product abuse, misuse, and normal wear and tear.

## CUSHIONS, TRIM, CASTERS, ARMRESTS

3 Years from Date of Sale; excluding product abuse, misuse, and normal wear and tear.  
4D Armrests are **NOT** covered under Warranty if used in 24/7 environments.  
HD Tilt-Up & 3D Armrests **ARE** covered under Warranty if used in 24/7 environments.

## SUBMIT YOUR CLAIM

Go to [www.ironhorseseating.com/warranty-claim](http://www.ironhorseseating.com/warranty-claim) and submit the IRON HORSE Warranty Form.

You must provide your Name, Company Name, Email, Phone Number, Address, description of issue, and Serial Number to submit the form.

Alternatively, you can contact our dedicated Warranty Manager directly at [warranty@unitedgp.com](mailto:warranty@unitedgp.com).

**CONTACT IRON HORSE SEATING WARRANTY TEAM: +1 (847) 816-7100 | [WARRANTY@UNITEDGP.COM](mailto:WARRANTY@UNITEDGP.COM)**





UNITED GROUP INTERNAL ONLY

# IRON HORSE PRICE LIST

## COMPARISON CHART:



2000 SERIES



3000 SERIES



4000 SERIES



5000 SERIES



BIG & TALL

### WEIGHT RATING

Up to 200 lbs.

Up to 300 lbs.

Up to 400 lbs.

Up to 500 lbs.

Up to 400 lbs.

### HEIGHT RATING

4'10" - 5'5"

5'6" - 6'3"

5'9" - 6'5"

5'7" - 6'5"

5'10" - 6'8"

### CUSHION WIDTH

Seat: 19.5"  
Backrest: 19.25"

Seat: 22.5"  
Backrest: 21"

Seat: 22.5"  
Backrest: 22"

Seat: 25"  
Backrest: 22"

Seat: 22"  
Backrest: 22"

### CUSHION DEPTH

Seat: 18"

3100 & 310R Seat: 19"  
Seat Slider: 17" - 19.5"

4100 & 410R Seat: 20"  
Seat Slider: 19.5" - 22"

Seat Slider: 22" - 24.5"

Seat Slider: 19.5" - 22"

### CUSHION HEIGHT

Short Shock: 18"-21"  
Std Shock: 19"-22"  
Tall Shock: 20.5"-25.5"  
Backrest: 20"

Short Shock: 18"-21"  
Std Shock: 19"-22"  
Tall Shock: 20.5"-25.5"  
Backrest: 23"  
310R/310S: Add 0.5"

Short Shock: 18"-21"  
Std Shock: 19"-22"  
Tall Shock: 20.5"-25.5"  
Backrest: 24"

Short Shock: 19.5"-22.5"  
Std Shock: 20.5"-23.5"  
Tall Shock: 21.5"-26.5"  
Backrest: 24"

Short Shock: 18"-21"  
Std Shock: 19"-22"  
Tall Shock: 20.5"-25.5"  
Backrest: 34"

### TRIM OPTIONS

Cloth  
Synthetic Leather  
Premium Leather

Cloth  
Synthetic Leather  
Premium Leather

Cloth  
Synthetic Leather  
Premium Leather

Cloth  
Synthetic Leather  
Premium Leather

Premium Leather

### BASE OPTIONS

29" Black Composite  
29" Polished Aluminum  
29" Black Aluminum

29" Black Composite  
29" Polished Aluminum  
29" Black Aluminum

29" Black Composite  
29" Polished Aluminum  
29" Black Aluminum

29" Black Composite  
29" Polished Aluminum  
29" Black Aluminum

29" Black Composite  
29" Polished Aluminum  
29" Black Aluminum

### HEADREST OPTIONS

Traditional  
Deluxe Comfort

Traditional  
Deluxe Comfort

Traditional  
Deluxe Comfort

Traditional  
Deluxe Comfort

Adjustable Neckroll

### ARMREST OPTIONS

Deluxe Tilt-Up

Deluxe Tilt-Up  
3D (340R & 340S Only)

Deluxe Tilt-Up  
3D (440R & 440S Only)

3D

HD Tilt-Up  
3D

### WARRANTY

10 Year Frame  
5 Year Structural  
3 Year Cushion, Trim,  
Armrests

10 Year Frame  
5 Year Structural  
3 Year Cushion, Trim,  
Armrests

10 Year Frame  
5 Year Structural  
3 Year Cushion, Trim,  
Armrests

5 Year Frame  
5 Year Structural  
3 Year Cushion, Trim,  
Armrests

10 Year Frame  
5 Year Structural  
3 Year Cushion, Trim,  
Armrests



WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## OPERATING INSTRUCTIONS:

## ALL MODELS

IRON HORSE Seating intensive use office chairs are equipped with a range of adjustable features. See below for instructions.



### A. DELUXE COMFORT HEADREST

Height and tilt adjustable. Lift to adjust height. Locks into desired position. Push button on headrest guide and apply pressure to lower. Infinite range of angled positions.

### B. DELUXE TILT UP ARMRESTS

Angle adjustable. Set to desired angle and turn knob clockwise to lock into position. Turn wheel counter-clockwise to release and adjust. Flip up completely out of the way.

### C. AIR LUMBAR

Squeeze bulb to fill bow-tie lumbar chamber located in the lower backrest. Press button to release air from the chamber.

### D. HEIGHT ADJUSTMENT

Hold paddle in upward position and pull upward on the seat cushion to raise seat height. Lift paddle while sitting to lower seat height. Release paddle to lock height position.

### E. INDEPENDENT BACKREST RECLINE

Adjust backrest recline independent of seat cushion tilt recline. Pull lever up to adjust backrest angle. Total backrest recline 21°

### F. TILT RECLINE LOCK

Push paddle down to lock tilt position and pull up to unlock tilt position. Total recline 24°

### G. TILT TENSION CONTROL

Twist control forward (clockwise) to increase recline tension and backward (counter-clockwise) to decrease recline tension.



#### TRADITIONAL HEADREST

Height and tilt adjustable. Lift to adjust height. Locks into desired position. Push button on headrest guide and apply pressure to lower. Infinite range of angled positions.



#### 3D ARMRESTS

Height, width, angle adjustable. Push button on outside arm and raise / lower to adjust height. Release to lock. Push button underneath pad and slide pad fore/aft.



#### SEAT SLIDER

Pull knob while standing and slide seat cushion fore/aft. Release knob to lock into desired position.





WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## 2000 SERIES

IRON HORSE Seating 2000 Series is designed for smaller users.  
Weight rated and tested for users up to 200 lbs.

### TRIM MATERIAL

Black Premium Leather.

### HEADREST

Deluxe Comfort Headrest. 2 Points of Adjustability.

### DELUXE ARMRESTS

Deluxe Tilt Up Black Aluminum Armrests. Height and Angle Adjustable.

### TILT MECH

HD Tilt Mechanism, Seat Tilt Recline, Tilt Tension Control.

### INDEPENDENT BACKREST RECLINE

Backrest reclines independent of HD Tilt Mechanism.

### AIR LUMBAR

Adjustable Air Lumbar System for Lower Back Support.

### GAS SHOCK

Heavy Duty Height Adjustable Shock with Aluminum Black Cover.

### BASE/CASTERS

Heavy Duty Black Composite Base, Black 60mm Hard Casters.

### SIZE RATINGS & SPECS

Height Rating: 4'10" - 5'5", Seat Cushion Width: 19.5", Back Cushion Width: 19.25", Seat Cushion Depth: 18", Backrest Cushion Height: 20", Floor to Seat Cushion Height: 19"-22" w/Standard Shock.



Tested to ANSI/BIFMA X5.1



#### IRON HORSE DIFFERENCE

IRON HORSE Chairs are specifically designed and weight rated for 24/7 use, tested to ANSI/BIFMA X5.1. Built in the USA and ship fully assembled.

#### ERGONOMIC FEATURES

Equip your chair to fit the user. Choose between preference of headrests, armrests, shocks, bases, casters. All with ergonomic benefits.

#### WARRANTY

10 Year Frame, 5 Year Components, 3 Year Cushions, Trim, Casters, Armrests. Dedicated Warranty & Service Parts Specialist in-house.



WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## 3000 SERIES

IRON HORSE Seating 3000 Series is weight rated and tested for users up to 300 lbs.



Tested to ANSI/BIFMA X5.1



### TRIM MATERIAL

Black Premium Leather.

### HEADREST

Deluxe Comfort Headrest. 2 Points of Adjustability.

### DELUXE ARMRESTS

Deluxe Tilt Up Black Aluminum Armrests. Height and Angle Adjustable.

### TILT MECH

HD Tilt Mechanism, Seat Tilt Recline, Tilt Tension Control.

### INDEPENDENT BACKREST RECLINE

Backrest reclines independent of HD Tilt Mechanism.

### AIR LUMBAR

Adjustable Air Lumbar System for Lower Back Support.

### GAS SHOCK

Heavy Duty Height Adjustable Shock with Aluminum Black Cover.

### BASE/CASTERS

Heavy Duty Black Composite Base, Black 60mm Hard Casters.

### SIZE RATINGS & SPECS

Height Rating: 5'6" - 6'3", Seat Cushion Width: 22.5", Back Cushion Width: 21", Seat Cushion Depth: 19", Backrest Cushion Height: 23", Floor to Seat Cushion Height: 19"-22" w/Standard Shock.



#### IRON HORSE DIFFERENCE

IRON HORSE Chairs are specifically designed and weight rated for 24/7 use, tested to ANSI/BIFMA X5.1. Built in the USA and ship fully assembled.

#### ERGONOMIC FEATURES

Equip your chair to fit the user. Choose between preference of headrests, armrests, shocks, bases, casters. All with ergonomic benefits.

#### WARRANTY

10 Year Frame, 5 Year Components, 3 Year Cushions, Trim, Casters, Armrests. Dedicated Warranty & Service Parts Specialist in-house.





WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## 3000 SEAT SLIDER

IRON HORSE Seating 3000 Seat Slider features seat cushion depth adjustment for multiple-user environments. Weight rated and tested for users up to 300 lbs.

### TRIM MATERIAL

Black Premium Leather.

### HEADREST

Deluxe Comfort Headrest. 2 Points of Adjustability.

### DELUXE ARMRESTS

Deluxe Tilt Up Black Aluminum Armrests. Height and Angle Adjustable.

### SEAT SLIDER

Adjustable Seat Cushion Depth. 2" Range.

### TILT MECH

HD Tilt Mechanism, Seat Tilt Recline, Tilt Tension Control.

### INDEPENDENT BACKREST RECLINE

Backrest reclines independent of HD Tilt Mechanism.

### AIR LUMBAR

Adjustable Air Lumbar System for Lower Back Support.

### GAS SHOCK

Heavy Duty Height Adjustable Shock with Aluminum Black Cover.

### BASE/CASTERS

Heavy Duty Black Composite Base, Black 60mm Hard Casters.

### SIZE RATINGS & SPECS

Height Rating: 5'6" - 6'3", Seat Cushion Width: 22.5", Back Cushion Width: 21", Seat Cushion Depth: 17-19.5", Backrest Cushion Height: 23", Floor to Seat Cushion Height: 19"-22" w/Standard Shock.



SEAT SLIDER ADJUSTMENT KNOB



Tested to ANSI/BIFMA X5.1



#### IRON HORSE DIFFERENCE

IRON HORSE Chairs are specifically designed and weight rated for 24/7 use, tested to ANSI/BIFMA X5.1. Built in the USA and ship fully assembled.

#### ERGONOMIC FEATURES

Equip your chair to fit the user. Choose between preference of headrests, armrests, shocks, bases, casters. All with ergonomic benefits.

#### WARRANTY

10 Year Frame, 5 Year Components, 3 Year Cushions, Trim, Casters, Armrests. Dedicated Warranty & Service Parts Specialist in-house.





WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## 4000 SERIES

IRON HORSE Seating 4000 Series is our most popular model.  
Weight rated and tested for users up to 400 lbs.

### TRIM MATERIAL

Black Premium Leather.

### HEADREST

Deluxe Comfort Headrest. 2 Points of Adjustability.

### DELUXE ARMRESTS

Deluxe Tilt Up Black Aluminum Armrests. Height and Angle Adjustable.

### SEAT SLIDER

Adjustable Seat Cushion Depth. 2" Range.

### BACKREST RECLINE

Backrest reclines independent of HD Tilt Mechanism.

### AIR LUMBAR

Adjustable Air Lumbar System for Lower Back Support.

### GAS SHOCK

Heavy Duty Height Adjustable Shock with Aluminum Black Cover.

### BASE/CASTERS

Heavy Duty Black Composite Base, Black 60mm Hard Casters.

### SIZE RATINGS & SPECS

Height Rating: 5'9" - 6'5", Seat Cushion Width: 22.5", Back Cushion Width: 22", Seat Cushion Depth: 20", Backrest Cushion Height: 24", Floor to Seat Cushion Height: 19"-22" w/Standard Shock.



Tested to ANSI/BIFMA X5.1



#### IRON HORSE DIFFERENCE

IRON HORSE Chairs are specifically designed and weight rated for 24/7 use, tested to ANSI/BIFMA X5.1. Built in the USA and ship fully assembled.

#### ERGONOMIC FEATURES

Equip your chair to fit the user. Choose between preference of headrests, armrests, shocks, bases, casters. All with ergonomic benefits.

#### WARRANTY

10 Year Frame, 5 Year Components, 3 Year Cushions, Trim, Casters, Armrests. Dedicated Warranty & Service Parts Specialist in-house.



WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## 410R REMOVABLE

IRON HORSE Seating 4000 Series with removable bottom cushion for easy in-field replacement.  
Weight rated and tested for users up to 400 lbs.



### TRIM MATERIAL

Black Premium Leather.

### HEADREST

Deluxe Comfort Headrest. 2 Points of Adjustability.

### DELUXE ARMRESTS

Deluxe Tilt Up Black Aluminum Armrests. Height and Angle Adjustable.

### REMOVABLE CUSHION

Bottom cushion is removable for easy in-field replacement.

### BACKREST RECLINE

Backrest reclines independent of HD Tilt Mechanism.

### AIR LUMBAR

Adjustable Air Lumbar System for Lower Back Support.

### GAS SHOCK

Heavy Duty Height Adjustable Shock with Aluminum Black Cover.

### BASE/CASTERS

Heavy Duty Black Composite Base, Black 60mm Hard Casters.

### SIZE RATINGS & SPECS

Height Rating: 5'9" - 6'5", Seat Cushion Width: 22.5", Back Cushion Width: 22", Seat Cushion Depth: 20", Backrest Cushion Height: 24", Floor to Seat Cushion Height: 19"-22" w/Standard Shock.



Tested to ANSI/BIFMA X5.1



#### IRON HORSE DIFFERENCE

IRON HORSE Chairs are specifically designed and weight rated for 24/7 use, tested to ANSI/BIFMA X5.1. Built in the USA and ship fully assembled.

#### ERGONOMIC FEATURES

Equip your chair to fit the user. Choose between preference of headrests, armrests, shocks, bases, casters. All with ergonomic benefits.

#### WARRANTY

10 Year Frame, 5 Year Components, 3 Year Cushions, Trim, Casters, Armrests. Dedicated Warranty & Service Parts Specialist in-house.





WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## 4000 SEAT SLIDER

IRON HORSE Seating 4000 Seat Slider features seat cushion depth adjustment for multiple-user environments. Weight rated and tested for users up to 400 lbs.

### TRIM MATERIAL

Black Premium Leather.

### HEADREST

Deluxe Comfort Headrest. 2 Points of Adjustability.

### DELUXE ARMRESTS

Deluxe Tilt Up Black Aluminum Armrests. Height and Angle Adjustable.

### SEAT SLIDER

Adjustable Seat Cushion Depth. 2" Range.

### TILT MECH

HD Tilt Mechanism, Seat Tilt Recline, Tilt Tension Control.

### INDEPENDENT BACKREST RECLINE

Backrest reclines independent of HD Tilt Mechanism.

### AIR LUMBAR

Adjustable Air Lumbar System for Lower Back Support.

### GAS SHOCK

Heavy Duty Height Adjustable Shock with Aluminum Black Cover.

### BASE/CASTERS

Heavy Duty Black Composite Base, Black 60mm Hard Casters.

### SIZE RATINGS & SPECS

Height Rating: 5'9" - 6'5", Seat Cushion Width: 22.5", Back Cushion Width: 22", Seat Cushion Depth: 19.5-22", Backrest Cushion Height: 24", Floor to Seat Cushion Height: 19"-22" w/Standard Shock.



SEAT SLIDER ADJUSTMENT KNOB



Tested to ANSI/BIFMA X5.1



#### IRON HORSE DIFFERENCE

IRON HORSE Chairs are specifically designed and weight rated for 24/7 use, tested to ANSI/BIFMA X5.1. Built in the USA and ship fully assembled.

#### ERGONOMIC FEATURES

Equip your chair to fit the user. Choose between preference of headrests, armrests, shocks, bases, casters. All with ergonomic benefits.

#### WARRANTY

10 Year Frame, 5 Year Components, 3 Year Cushions, Trim, Casters, Armrests. Dedicated Warranty & Service Parts Specialist in-house.





WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## 5000 SERIES

IRON HORSE Seating 5000 Series is for larger users and comes standard with 3D Armrests and 75mm Casters. Weight rated and tested for users up to 500 lbs.

### TRIM MATERIAL

Black Premium Leather.

### HEADREST

Deluxe Comfort Headrest. 2 Points of Adjustability.

### DELUXE ARMRESTS

Deluxe Tilt Up Black Aluminum Armrests. Height and Angle Adjustable.

### SEAT SLIDER

Adjustable Seat Cushion Depth. 2" Range.

### BACKREST RECLINE

Independent Backrest Recline. Note this Model Does Not Include a Tilt Mechanism.

### AIR LUMBAR

Adjustable Air Lumbar System for Lower Back Support.

### GAS SHOCK

Heavy Duty Height Adjustable Shock with Aluminum Black Cover.

### BASE/CASTERS

Heavy Duty Black Composite Base, Black 75mm Hard Casters.

### SIZE RATINGS & SPECS

Height Rating: 5'7" - 6'5", Seat Cushion Width: 25", Back Cushion Width: 22", Seat Cushion Depth: 22-24.5", Backrest Cushion Height: 24", Floor to Seat Cushion Height: 19.5"-22.5" w/Standard Shock.



SEAT SLIDER ADJUSTMENT KNOB



Tested to ANSI/BIFMA X5.1



#### IRON HORSE DIFFERENCE

IRON HORSE Chairs are specifically designed and weight rated for 24/7 use, tested to ANSI/BIFMA X5.1. Built in the USA and ship fully assembled.

#### ERGONOMIC FEATURES

Equip your chair to fit the user. Choose between preference of headrests, armrests, shocks, bases, casters. All with ergonomic benefits.

#### WARRANTY

10 Year Frame, 5 Year Components, 3 Year Cushions, Trim, Casters, Armrests. Dedicated Warranty & Service Parts Specialist in-house.



WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## BIG & TALL

IRON HORSE Seating Big & Tall is for taller users users.  
Weight rated and tested for users up to 400 lbs.

### TRIM MATERIAL

Black Premium Leather.

### NECKROLL

Leather Neckroll Pad Adjustable Height Strap.

### DELXUE ARMRESTS

Deluxe Tilt Up Black Aluminum Armrests. Height and Angle Adjustable.

### SEAT SLIDER

Adjustable Seat Cushion Depth. 2" Range.

### BACKREST RECLINE

Backrest reclines independent of HD Tilt Mechanism.

### AIR LUMBAR

Adjustable Air Lumbar System for Lower Back Support.

### GAS SHOCK

Heavy Duty Height Adjustable Shock with Aluminum Black Cover.

### BASE/CASTERS

Heavy Duty Black Composite Base, Black 60mm Hard Casters.

### SIZE RATINGS & SPECS

Height Rating: 5'10" - 6'8", Seat Cushion Width: 22", Back Cushion Width: 22", Seat Cushion Depth: 19.5"-22", Backrest Cushion Height: 34", Floor to Seat Cushion Height: 18-21" w/Standard Shock.



SEAT SLIDER ADJUSTMENT KNOB



Tested to ANSI/BIFMA X5.1



#### IRON HORSE DIFFERENCE

IRON HORSE Chairs are specifically designed and weight rated for 24/7 use, tested to ANSI/BIFMA X5.1. Built in the USA and ship fully assembled.

#### ERGONOMIC FEATURES

Equip your chair to fit the user. Choose between preference of headrests, armrests, shocks, bases, casters. All with ergonomic benefits.

#### WARRANTY

10 Year Frame, 5 Year Components, 3 Year Cushions, Trim, Casters, Armrests. Dedicated Warranty & Service Parts Specialist in-house.





WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## OPTIONAL FEATURES (NOT ALL AVAILABLE UNDER GSA SCHEDULE)

### HEADRESTS



**TRADITIONAL**

Pillow style headrest. Height and angle adjustable. Standard feature.



**DELUXE COMFORT**

Height adjustable, infinite angle adjustability. Standard feature.

### ARMRESTS



**DELUXE TILT UP**

Angle adjustable, can be positioned entirely vertical. Standard option on all models.



**3D**

Height and width adjustable, pads are fore/aft adjustable. Standard option for Replaceable Cushion and Seat Slider models.

### BASES



**BLACK COMPOSITE**

Weight rated and tested for 24/7 use. Standard feature.



**BLACK ALUMINUM**

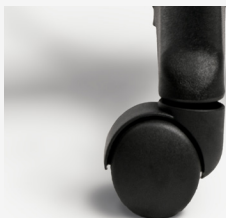
Weight rated and tested for 24/7 use. Upgrade option.



**POLISHED ALUMINUM**

Weight rated and tested for 24/7 use. Upgrade option.

### CASTERS



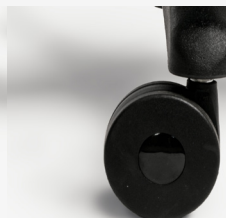
**60MM HARD**

Weight rated and tested for 24/7 use. Standard feature.



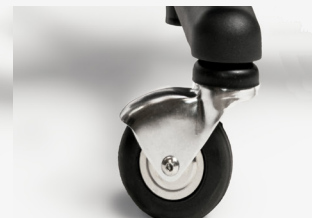
**60MM SOFT**

Weight rated and tested for 24/7 use. Standard feature.



**75MM HARD & SOFT**

Weight rated and tested for 24/7 use. Standard feature on 5000 Series. Upgrade option for all other models.



**INLINE NEOPRENE**

Weight rated and tested for 24/7 use. Upgrade option, requires aluminum base.





WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## TRIM OPTIONS:

### CLOTH FABRIC



- 100% Polyester
- Tested to ASTM D4157 (1,700,000 Double Rubs)
- BLOCKaide Stain Repellent



### SYNTHETIC LEATHER



- 100% Automotive Grade PVC
- Passes Lear's Rub Test and Fastness to Light Tests
- Passes Reach 225 Chemical Tests and Flammability Test FMVSS 49
- Durable and Easy to Clean - Can Use Alcohol Based Products.



### PREMIUM LEATHER



- Automotive Grade Leather
- Premium Comfort and Durability
- BLOCKaide Stain Repellent
- Easy to Clean - Only Use Soap and Water. No Alcohol Based Products.





# WEIGHT RATED & TESTED FOR 24/7 INTENSIVE USE ENVIRONMENTS

# IRON HORSE SEATING

## ABOUT IRON HORSE:

Born out of the heavy equipment and automotive industries, United Group, Inc. manufactures its own brand of ergonomic office chairs and custom heavy duty seats under the IRON HORSE Seating brand.

Through extensive market knowledge and known customer requirements, IRON HORSE Seating is designed for 24/7 intensive use for a variety of user statures across multiple environments. As a part of United Group, Inc. the team at IRON HORSE Seating prides itself on offering custom seating solutions, delivering quality products and providing unparalleled customer support.

## CONTACT INFORMATION

### Address:

IRON HORSE Seating  
13700 W Polo Trail Drive  
Lake Forest, IL 60045

### Phone:

(847)816-7100

### Sales Email:

[ironhorseseating@unitedgp.com](mailto:ironhorseseating@unitedgp.com)

### Warranty Email:

[warranty@unitedgp.com](mailto:warranty@unitedgp.com)

## COMPANY CERTIFICATIONS



Tested to ANSI/BIFMA X5.1



ISO 9001:2015 Certified



BBB Accredited: A+ Rating

## MEET OUR TEAM



**SASHA GRAY**  
SALES ACCOUNT MANAGER

[sgray@unitedgp.com](mailto:sgray@unitedgp.com)  
(847)557-2727



**JENNIFER VANTREASE**  
WARRANTY & FREIGHT MANAGER

[jvantrease@unitedgp.com](mailto:jvantrease@unitedgp.com)  
(847)557-2723



**RYAN ANDERSKOW**  
VP OF MARKETING & SALES

[randerskow@unitedgp.com](mailto:randerskow@unitedgp.com)  
(847)557-2726



**HEATHER GRAY**  
VICE PRESIDENT

[hgray@unitedgp.com](mailto:hgray@unitedgp.com)  
(847)557-2717



**TAYLOR SALVI**  
SALES ACCOUNT MANAGER  
[tsalvi@unitedgp.com](mailto:tsalvi@unitedgp.com)  
(847)557-2716

**JOEY SALVI**  
MARKETING COORDINATOR  
[jsalvi@unitedgp.com](mailto:jsalvi@unitedgp.com)  
(847)557-2708



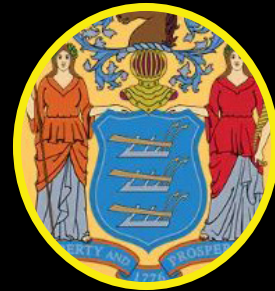
## COMMERCIAL PRODUCT BROCHURE

# IRON HORSE SEATING



### LORIE, OPERATIONS MANAGER GREENVILLE, NC

"We like Iron Horse. We have been using them for years. They have chairs rated for different weight and size ranges and are also rated as 24/7 use. They have a great warranty, we have never had any problems when using it. The dispatchers like them so well we reordered from them again."



### HANK, SENIOR OPERATOR EDISON, NJ

"Our Company purchased two IRON HORSE 4000 chairs this past year for our new control room. As a senior operator with many years in the industry, I'd like to say your Chairs are the finest I've ever used."



### SANDRA, DIRECTOR CARO, MI

"Since we purchased IRON HORSE chairs several years ago I have had zero complaints. They have several adjustments to accommodate various body types...I am very satisfied with the purchase and they have held up very well"



### ARNOLD, MANAGEMENT CARNEYS POINT, NJ

"I would like to thank you for all your help on the warranty parts for our chair. Everything went on perfectly and smoothly while being assembled. We are looking forward to purchasing more IRON HORSE chairs. they are very conformable and your company is great to do business with."